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## ABSTRACT OF THE DISCLOSURE

The specification discloses a pallet orienting apparatus for use in a return lane of a pallet live storage system, wherein one or more empty pallets may be placed in the pallet orienting means in a generally upright position, the pallet being rotated to a pallet delivery position in which the pallet lies in a generally horizontal plane. A plurality of pallets may be simultaneously handled by the orienting apparatus, which may be linked to a computerized control system for a live storage warehouse. The specification describes preferred methods for handling empty pallets, in a palletized live storage system.

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